

Ex-proof proportional valves

multicertification ATEX, IECEx, EAC



(3) ex-proof transducer (only for proportional -T valves)

(4) threaded connections for cable clamp or conduit pipe

integral digital drivers, see table E120

Proportional valves equipped with explosion-proof solenoids available with following multicertifications:

Multicertifications for solenoids group II for surface plants with gas, vapours and dust environment

• ATEX 94/9/EC

Ex II 2G Ex d IIC T4/T3 Gb

- Ex II 2D Ex tb IIIC T135°C/T200°C Db
- IECEx worldwide recognized certification Ex d IIC T4/T3 Gb
- Ex tb IIIC T135°C/T200°C Db
- EAC EurAsian Certification Ex II 2G Exd IIC T4/T3

Multicertifications for solenoids group I for surface, tunnels or mining plants

- ATEX 94/9/EC: Ex I M2 Ex d I Mb
- IECEx: I M2 Ex d I Mb

The solenoid case is designed to contain the possible explosion which could be caused by the presence of the gas mixture inside the housing, thus avoiding dangerous propagation in the external environment. They are also designed to limit the external temperature according to the certified class to avoid the self ignition of the explosive mixture present in the environment.

EXPLOSION PROOF SOLENOIDS: MAIN DATA 1

	TYPE	PROPORTIONAL								
SOLENOIL) I IFE	without transducer	with transducer							
Solenoid	Multicertification for Group II	OZA-A	OZA-T							
code	Multicertification for Group I (mining)	OZAM-A	OZAM-T							
Voltage	VDC ±10%	12 DC, 24 DC	12 DC							
code	VAC 50/60 Hz ±10%	-								
Power cons	sumption	35	W							
Coil insulat	ion	Clas	s H							
Drotoction	dagraa	IP 66/67 According to IEC 144 when correctly coupled								
Protection	begree	with the relevant cable gland PA*, see section 26								
Duty factor		100%								
Mechanica	l construction	Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 60079-1: 2007								
Cable entra electrical w	ance and riring	Internal terminal board for cable connection. Threaded connection for cable entrance, vertical (standard) or horizontal (option /O). See section 🖻 for cable gland								
Method of p	rotection	Ex d								
Temperature	e class (only for Group II)	T4 (with and without transducer)	T3 (with and without transducer)							
Surface	Multicertification for Group II	≤ 135 °C	≤200 °C							
temperature	Multicertification for Group I (mining)	150 °C								
Ambient	Multicertification for Group II	-40 ÷ +40 °C (1)	-40 ÷ +70 °C (1)							
temperature	Multicertification for Group I (mining)	-20 ÷ +60								

(1) The Group II solenoids are certified according to ATEX and IECEx for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature of -40°C, select /BT in the model code

2 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in above table, consult our technical office

Assembly position / location	Any position for all valves									
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)									
Seals, recommended fluid temperature	NBR seals (standard) = -20° C ÷ $+60^{\circ}$ C, with HFC hydraulic fluids = -20° C ÷ $+50^{\circ}$ C FKM seals (/PE option)= -20° C ÷ $+80^{\circ}$ C HNBR seals (/BT option)= -40° C ÷ $+60^{\circ}$ C, with HFC hydraulic fluids = -40° C ÷ $+50^{\circ}$ C									
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s									
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β10 ≥75 recommended)									
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard							
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524							
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922							
Flame resistant with water	NBR, HNBR	HFC								

3 CERTIFICATIONS

In the following are resumed the valves marking according to ATEX Group I, ATEX and IECEx Group II, EAC certifications.

3.1 GROUP II, ATEX marking

- II 2 G = Solenoid for surface plants with gas and vapors environment,
- category 2, suitable for zone 1 and zone 2 Ex d
- = Explosion-proof equipment
- II C = Equipment of group IIC suitable for substances (gas) of group IIC
- **T4/T3** = Solenoid temperature class (maximum surface temperature) Gb = Equipment protection level, high level protection for explosive
- Gas atmospheres
- CE = Mark of conformity to the applicable European directives
- **II 2 D** = Solenoid for surface plants with dust environment, category 2, suitable for zone 21 and zone 22
- Ex d = Explosion-proof equipment
- III C = Suitable for conductive dust (applicable also IIIB and/or IIIA) IP66/67 = Protection degree
- T135°C/T200°C = Maximum surface temperature (Dust)
- Db = Equipment protection level, high level protection for explosive Dust atmospheres
- = Mark of conformity to the 94/9/CE directive and to the technical (Ex) norms

3.2 GROUP II, IECEx marking

- **Ex d** = Explosion-proof equipment
- IIC = Equipment of group IIC suitable for substances (gas) of group IIC
- T4/T3 = Solenoid temperature classes (Gas)
- = Equipment protection level, high level protection for explosive Gb Gas atmospheres
- **Ex tb** = Equipment protection by enclosure"tb"
- IIIC = Suitable for conductive dust (applicable also IIIB and/or IIIA)
- T135°C/T200°C = Maximum surface temperature (Dust)
- = Equipment protection level, high level protection for explosive Db
- Dust atmospheres
- IP66/67 = Protection degree

3.3 EAC marking

EAC (EurAsian Certification) acknowledges the whole ATEX Directive 94/9/EC. This certification is available only for gas environment (not for dust).

- **II 2 G** = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2
- **Ex d** = Explosion-proof equipment
- II C = Equipment of group IIC suitable for substances (gas) of group IIC
- **T4/T3** = Solenoid temperature class (maximum surface temperature)
- (Ex) = Mark of conformity to the 94/9/CE directive and to the technical norms

Note:

According to EN60079-0 the valves with Atex certification can be coated with a non-metallic material (for ex. paintened), observing the maximum thickness: Group IIC = 0.2 mm max

3.4 GROUP I, ATEX (mining)

- Æx) = ATEX identification for explosive atmospheres equipments
- = Group I for mines and surface plants
- M2 = High protection (equipment category)
- Ex d = Explosion-proof equipment
- = Gas group (Methane)
- Mb = Equipment protection level, high level protection for explosive atmospheres

IP66/67 = Protection degree

3.5 GROUP I, IECEx (mining)

- = Group I for mines and surface plants
- M2 = High protection (equipment category)
- = Explosion-proof equipment Ex d
- = Gas group (Methane) Mb
 - = Equipment protection level, high level protection for explosive atmospheres
- IP66/67 = Protection degree





EXAMPLE OF NAMEPLATE MARKING



WARNING: service work provided on the valve by the end users or not qualified personnel invalidates the certification

4 MODEL CODE OF PROPORTIONAL DIRECTIONAL VALVES



(1) Option /MV available only for DHZA configuration 51, 53, 71, spool type S3, S5, D3, D5, L3, L5

5 HYDRAULIC CHARACTERISTICS of DHZA and DKZA (based on mineral oil ISO VG 46 at 50 °C)

Hydraulic symbols									
*7	1	*73	*51		*53	*51/B	*53/B		
			$M_{\underline{T},\underline{T}}^{\underline{A},\underline{B}}$						
Valve model			DHZA-A DHZA-	Г		DKZA-A	DKZA-T		
Spool overlapping	1, 3	1, 3	1, 3	1, 3	1, 3	1, 3	1, 3		
Spool type and size (1)	L14	L1	S2	S3, L3, D3	S5, L5, D5	S3, L3, D3	S5, L5, D5		
Pressure limits [bar]		ро	rts P, A, B = 350;	T = 160 (250 v	with external dra	in /Y)			
Δp max P-T [bar]		70		5	0	40			
Max flow [l/min] at $\Delta p = 10$ bar (P-T) at $\Delta p = 30$ bar (P-T)	1 2	4,5 8	8 14	17 30	28 50	45 80	60 105		
max permissible flow	3	12	21	45	60	90	120		
Response time (2) [ms]		<	< 30 (A) < 15 (1)		< 40 (A)	< 20(1)		
Hysteresis [%]	$\leq 5\%$ (A) $\leq 0,2\%$ (T) $\leq 5\%$ (A) $\leq 0,2\%$ (T)								
Repeatability		±	± 1% (A) ± 0,1%	(T)		± 1% (A)	± 0,1% (T)		

(1) Additional spools and configurations for -T execution, see table F172.

(2) Response times at step signal (0% \rightarrow 100%) are measured from 10% to 90% of step value and are strictly referred to the valve regulation.



7 HYDRAULIC CHARACTERISTICS OF DPZA (based on mineral oil ISO VG 46 at 50 °C)



(1) Response times at step signal (0%→100%) are measured from 10% to 90% of step value and are strictly referred to the valve regulation.

ELECTRONIC DRIVERS TO BE USED WITH EX-PROOF PROPORTIONAL VALVES

- Atos driver for proportional valves type -A (without transducer): E-ME-AC, see tab. G035

- Atos driver for proportional valves type -T (with transducer): E-ME-T, see tab. G140

8 MODEL CODE OF SERVOPROPORTIONAL VALVES



(1) Spool type D, DT and T are available only for valve with fail safe position DLHZA-*-040 and DLKZA-*-140

9 HYDRAULIC CHARACTERISTICS (based on mineral oil ISO VG 46 at 50 °C)



Notes:

• Above performance data refer to valves coupled with Atos electronic drivers, see table G140.

• The flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).

(1) For different Δp , the max flow is in accordance to the diagrams in section 13.2

(2) Referred to spool in neutral position and 50°C oil temperature.
(3) Referred to spool in fail safe position and 50°C oil temperature.

(4) Referred to spool in fail safe position at $\Delta p = 35$ bar per edge and 50°C oil temperature.

10 MODEL CODE OF PRESSURE COMPENSATED PROPORTIONAL FLOW CONTROL VALVES



11 HYDRAULIC CHARACTERISTICS (based on mineral oil ISO VG 46 at 50 °C)

Hydraulic symbols Note: In 3-way versions port P is In 2-way versions port P m Port T must always be plug	QVHZA-A QVKZA-A								QVHZA-T QVKZA-T						
Valve model			C	VHZA-	Α			C	VHZA	·T	QVK	ZA-A	QVKZA-T		
Valve size				06			06					10		10	
Max pressure ports P, A, B	[bar]							2	10						
Max regulated flow	[l/min]	3,5	12	18	36	45	3,5	12	18	35	45	65	90	65	90
Min regulated flow (1)	[cm³/min]	15	20	30	50	60	15	20	30	50	60	85	100	85	100
Regulating ∆p	[bar]	4	- 6	10 - 12		15	4 - 6		10 - 12		15	6 - 8	10 - 12	6 - 8	10 - 12
Max flow on port A	[l/min]	4	0	35	50	55	50				60	70	100	70	100

Above performance data refer to valves coupled with Atos electronic drivers.

(1) Values are referred to 3-way configuration. In the 2-way configuration, the values of min regulated flow are higher.

12 MODEL CODE OF PROPORTIONAL PRESSURE RELIEF AND COMPENSATOR VALVES

RZMA	1	*	-	Α	- [010	1	250] -	GK	1	*	1	*]	**	1	*
Pressure relief: RZMA = subplate size 06 HZMA = modular size 06 AGMZA = subplate size 10, 20, 32 LIMZA = cartridge (1)											-		-		-	Series numbe	er	Seals material, see section 2: - = NBR PE = FKM BT = HNBR
Pressure compensator: LICZA = cartridge (1)														Omit 24	for s = wit	tandard ih 24 VD0	coil C coi	12 VDC: Is
Optional multicertifications – e omit for Group II M = Group I (mining)												Optio E = O = P -	ons: exter horize	nal pilo	ot (or able e	nly for AG	GMZ	A) or group I)
A = without integral pressure transducer											Y =	(only exter	for LI*2 nal drai	ZA, si in (or	tandard f	for si GMZ	ze 1, 2, 3) A)	
Valve size: see section 13 for size code										Solenoi	d th	readec	l con	nectior	n for	cable gla	and:	
Max regulated pressure: see section 13										GK = NPT M =	GK- = 1 M20	1/2″ IS I/2″ NF 0x1,5 U	ojun Pt an NI-45	II-6125 NSI B2. 535 (6⊢	(tap 1 (taj 1/6g)	erea) oered)		

13 HYDRAULIC CHARACTERISTICS



14 MODEL CODE OF PROPORTIONAL PRESSURE REDUCING VALVES



Note: for the code of the ISO cartridge to use with LIRZA, see tab. F300 section 2

15 HYDRAULIC CHARACTERISTICS



16 CABLE GLANDS - only for Group II - to be ordered separately - see technical table K600

Wiring specifications

The cable must be suitable for the working temperature as specified in the

"safety instructions" delivered with the first supply of the products.

Additional equipotential grounding can be also performed by the user on the external

facility provided on the solenoid case.

Minimum section of external ground wire = 4 mm².

Minimum section of internal ground wire = the same of supply wire.

17 SOLENOIDS DIMENSIONS AND WIRING

